

A64-004

Material: Double Coated Rubber Based Adhesive
Description: **Applications:** General purpose bonding applications such as gaskets, seals, and trims.
Features: An aggressive adhesive supplied on a polyester film with a kraft liner.
Benefits: Provides dimensional stability and superior die cutting properties.

Technical Specifications

Physical Property	U/M	Test Method	Value	Notes
Application Temperature	F		50	Minimum for best performance
Elongation	%	ASTM D-882	100	
Maximum Temperature	F		150	
Minimum Temperature	F		0	
Peel Adhesion	PLI	PSTC-3	8.0	Stainless Steel - 30 Minutes
Shear Strength	HRS	PSTC-7	300	Stainless Steel - 100g/sq. in. @ 72F
Tack	PSI	CTM-25	10.5	Stainless Steel
Tensile Strength	PLI	ASTM D-882	10	
Thickness	MIL		3.4	Carrier plus Adhesive